



Decom Offshore 2020 Decommissioning Project Execution 27 August 2020

Background

- $\circ~$ Aker BP is preparing to abandon 30 wells on the Valhall platform
- Abandonment program planned to commence April 2020
 Delayed to September 2020 due to Covid-19
- $\circ~$ Planning began for Aker BP in 2016
- BiSN began discussions with Aker BP in 2017 for an "alternative" barrier







The Problem

- **o** Globally, the only "accepted" barrier material is cement
- $\circ~$ Cement is porous and shrinks when it solidifies
- $\circ~$ Cement barriers can develop cracks and micro-annuli over time







The Challenge

Find a material that:

- $\circ~$ Seals better than cement
- $\circ\,$ Lasts longer than cement
- \circ Resists corrosion
- $\,\circ\,$ Can easily be deployed in any well
- $\circ~$ Is accepted as a "barrier"







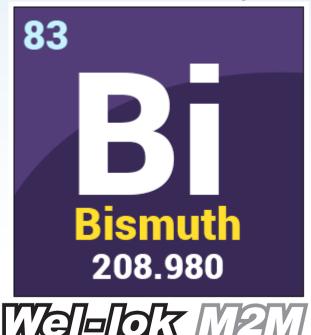
The Solution

BiSN's Wel-lok M2M technology

Seals better than cement

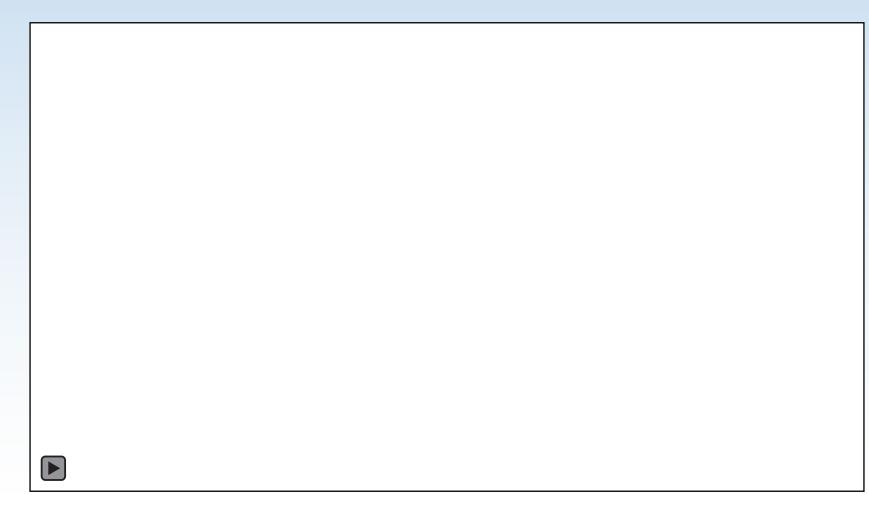
- $\circ~$ V0 tested to 5,000 psi
- Lasts longer than cement
 - Corrosion studies and modelling provides +3,000 year life expectancy
- Resists corrosion
 - Successfully tested in H₂S & CO₂ environments
- Can easily be deployed in any well
 - Wireline deployable to any depth
- ✓ Is accepted as a "barrier"
 - $\circ~$ Recently accepted by PSA in Norway







Bismuth Alloy Viscosity & Expansion







Wel-lok M2M in Glass Casing







Norway Environmental Plugs

Aker BP – 30 well Offshore P&A campaign (Valhall)

- Aker BP to use BiSN as "alternative" barrier for environmental plugs
 - **13 3/8" x 20"**
 - **18 5/8" x 24"**
 - **20" x 30"**
- $\circ~$ BiSN conducted extensive testing over 3 $^{1\!\!/_2}$ years



 Material characterization to be accepted as a barrier by local regulatory group (PSA)



Norway Environmental Plug Field Trial

Long Term Monitoring of BiSN Plug

- Plug set in September 2018
- $\,\circ\,$ 13 3/8" casing section milled out to 18 5/8" casing
- 18 5/8" casing perforated below plug in a known shallow gas zone to ensure BiSN plug would see gas pressure / bubbles
- $\,\circ\,$ No pressure or bubbles seen above plug for 23 months
- $\,\circ\,$ Gauges installed below BiSN to measure pressure over 2-year period
- $\circ~$ Plug to be milled out next month to retrieve gauges and evaluate data

Wal-lok M2





Contact

Jeff Fulks Applications Manager – Houston

Jeff.Fulks@bisn.com

Cell: +1 832 724 0621

Alex Crossland Applications Manager – Aberdeen

Alex.Crossland@bisn.com

Cell: +44 7521 501142

www.bisn.com



